

## FRESADORA CONVENCIONAL M250A, M250B, M250 e M320

SPECIFICATION	UNIT	M250A	M250B	M250	M320	
Table size	mm	254x1270/254x1370	254x1270/254x1370	254x1270/254x1370	320x1370/320x1500	
Longitudinal travel (X)	mm	800/900	820/920	820/920	920/1000	
Cross travel (Y)	mm	380	380	410	400	
Vertical travel (Z)	mm	350	350	400	400	
T-slot (No./width)	mm	3/16	3/16	3/16	3/16	
Ram travel	mm	470	470	470	470	
Distance from spindle to table	mm	0-400	0-400	0-400	0-400	
Spindle taper	-	R8 (Optional : ISO30/ISO40)	R8 (Optional : ISO30/ISO40)	R8 (Optional : ISO30/ISO40)	R8 (Optional : ISO30/ISO40)	
Spindle quill travel	mm	127	127	127	127	
Spindle speed	rpm	16steps, 50HZ: 65-4500/60HZ: 80-5440 (Optional: Variable 60-4200)				
Spindle quill automatic feed	mm/r	0.038/0.076/0.152	0.038/0.076/0.152	0.038/0.076/0.152	0.038/0.076/0.152	
Main motor power	kw	2.2	2.2	2.2	2.2	
Mill head swivel angle	°	±90°	±90°	±90°	±90°	
Mill head tilting angle	°	±45°	±45°	±45°	±45°	
X/Y/Z-axis guide type	-	▲▲▲	▲■▲	▲■■	▲▲▲	
Dimension of package	One	mm	1516x1550x2080	1516x1550x2080	1516x1550x2080	1520x1550x2080
	Two	mm	1650x1790x2170	1650x1790x2170	1650x1790x2170	1650x1800x2170
	Three	mm	1650x2285x2235	1650x2285x2235	1650x2285x2235	-
Gross weight (One)	kg	1280	1300	1320	1400	