

Retífica plana do tipo coluna móvel

SPECIFICATION	UNIT	SG-60125FR	SG-60160FR	SG-60220FR	SG-60600FR
Table size	mm	630x1250	630x1600	630x2200	630x6000
Grinding area	mm	600x1250	600x1600	600x2200	600x6000
Distance from spindle to table	mm	600	600	600	600
Electro magnetic chuck size (pcs.)	mm	600x1000x1	600x800x2	600x1000x2	600x1000x6
Table longitudinal feed speed	m/min	5-25	5-25	5-25	5-25
Cross intermittent feed rate	mm/str	0-30	0-30	0-30	0-30
Cross continuous feed speed	mm/min	0-600	0-600	0-600	0-600
Cross feed rate (MPG)	mm/gra	0.005	0.005	0.005	0.005
Vertical intermittent feed rate	mm/str	0.005/0.01/0.02/0.03/0.04	0.005/0.01/0.02/0.03/0.04	0.005/0.01/0.02/0.03/0.04	0.005/0.01/0.02/0.03/0.04
Vertical continuous feed speed	mm/min	0-300	0-300	0-300	0-300
Vertical feed rate (MPG)	mm/gra	0.005	0.005	0.005	0.005
Grinding wheel size	mm	Φ355x(20-50)xΦ127	Φ355x(20-50)xΦ127	Φ355x(20-50)xΦ127	Φ355x(20-50)xΦ127
Main motor power	kw	7.5	7.5	11	11
Package dimensions (LxWxH)	mm	4340x2300x2500	5100x2300x2500	6580x2300x2500	
Machine weight	kg	6500	7000	8000	

SPECIFICATION	UNIT	SG-50100FR	SG-50160FR	SG-50450FR
Table size	mm	500x1000	500x1600	500x4500
Grinding area	mm	500x1000	500x1600	500x4500
Distance from spindle to table	mm	600	600	600
Electro magnetic chuck size (pcs.)	mm	500x1000x1	500x800x2	500x1000x4
Table longitudinal feed speed	m/min	5-25	5-25	5-25
Cross intermittent feed rate	mm/str	0-30	0-30	0-30
Cross continuous feed speed	mm/min	0-600	0-600	0-600
Cross feed rate (MPG)	mm/gra	0.005	0.005	0.005
Vertical intermittent feed rate	mm/str	0.005/0.01/0.02/0.03/0.04	0.005/0.01/0.02/0.03/0.04	0.005/0.01/0.02/0.03/0.04
Vertical continuous feed speed	mm/min	0-300	0-300	0-300
Vertical feed rate (MPG)	mm/gra	0.005	0.005	0.005
Grinding wheel size	mm	Φ355x(20-50)xΦ127	Φ355x(20-50)xΦ127	Φ355x(20-50)xΦ127
Main motor power	kw	7.5	7.5	11
Package dimensions (LxWxH)	mm	3990x2250x2500	5640x2250x2500	11500x2380x2500
Machine weight	kg	5500	6000	14500